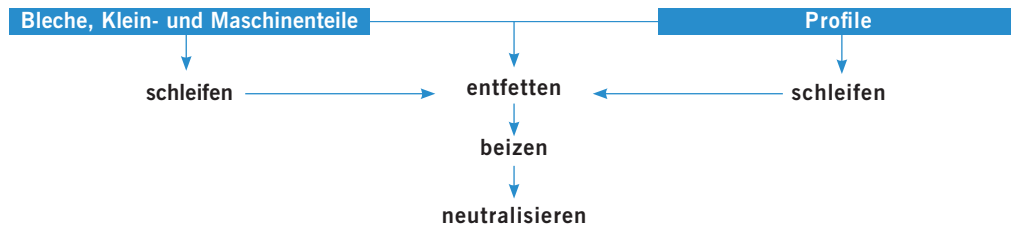
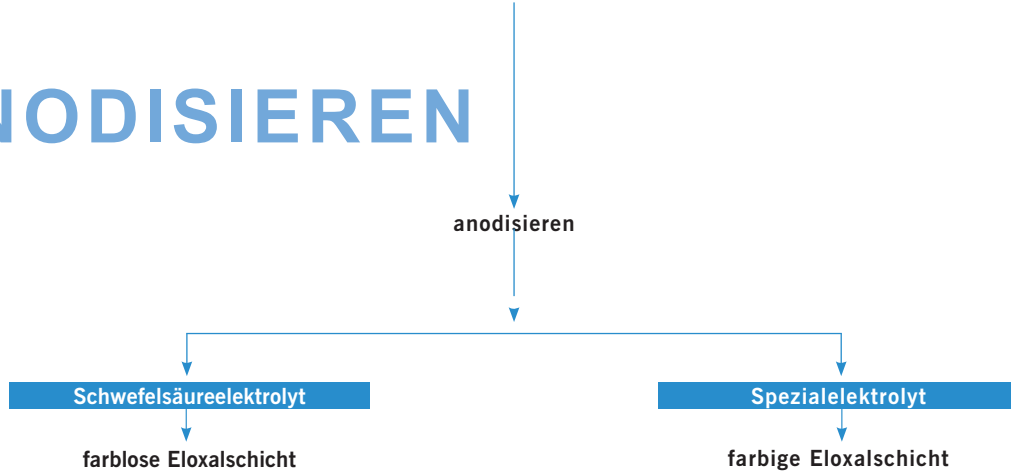


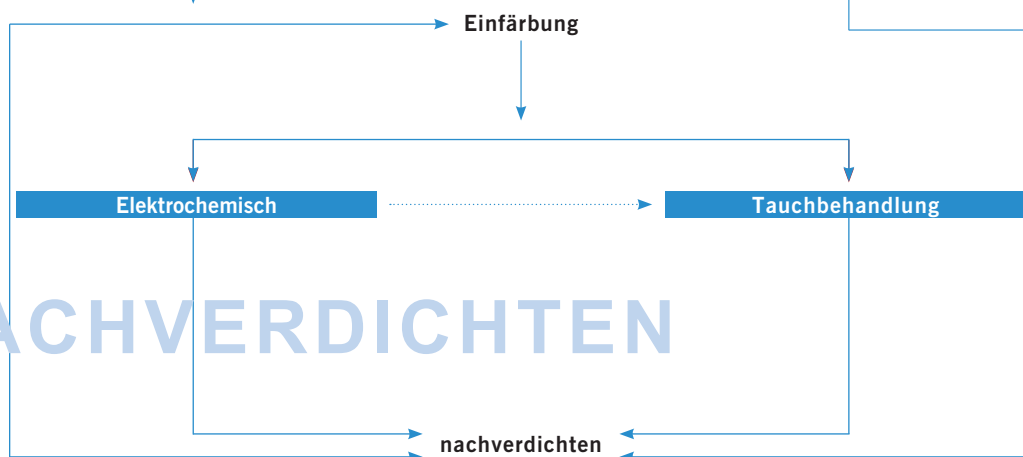
# VORBEHANDLUNG



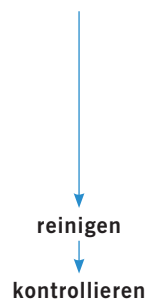
# ANODISIEREN



# FÄRBEVERFAHREN



# NACHVERDICHTEN



Zur Vereinfachung  
des Schemas sind  
alle Spüloperationen  
weggelassen worden.